



## **Position: CNC Set-up Technician**

### **Company Overview**

*We are a dynamic and growing manufacturing Company located in Colborne, Ontario*

We currently have an opening for a dedicated and detail-oriented individual as a CNC Set-up Technician.

### **Responsibilities:**

- Efficient set up and tear down of CNC machines (CNC HMC, Lathe, Transfer Machines)
- Work closely with Quality Technicians to ensure conformance of product produced
- Interpret CMM and mechanical measurements to make necessary offset adjustments during run
- Review and assemble tools for upcoming set ups
- Maintain & repair machining fixtures
- Prove out & edit CNC programs to maximize quality of the part and reduce cycle times
- Troubleshoot tooling, fixtures and production issues
- Maintain CNC programs in Engineering
- Interact with Engineering, tooling and fixture Suppliers
- Participate in 1<sup>st</sup> off part inspection
- Aid Shift Supervisor in Operator training
- Ensure all Set up documents are up to date

### **Qualifications:**

- 2-3 years CNC experience
- Machinist Certificate of Qualification would be an asset but not required
- Experience with CNC transfer machines
- Experience with CNC horizontal mills
- Knowledge of cutting technology
- Knowledge of G codes and editing
- Ability to read & interpret engineering drawings; working knowledge of GD&T
- Ability to use basic measuring equipment (mics, Vernier, dial indicator, etc.)
- A quick learner and have willingness to be trained

**If you are interested in this position, please send your resume to us today at [careers@jebcomfg.ca](mailto:careers@jebcomfg.ca)**