



**Position: CNC Machinist – 5 Axis**

**Company Overview**

*We are a dynamic and growing manufacturing Company located in Colborne, Ontario*

We currently have an opening for a dedicated and detail-oriented individual as a CNC Machinist.

**Responsibilities:**

- Efficient in the set up and tear down of CNC machines (HMC, VMC, Lathe, & Transfer Machines)
- Work closely with Quality Technicians to achieve first off and ensure conformance of product produced
- Interpret CMM, Engineering drawings and mechanical measurements to make necessary offset adjustments during run
- Program, prove out & edit CNC programs
- Critically review processes to maximize part quality, machine turnaround time and reduce part cycle times
- Program, plan and run off sample & prototype runs
- Troubleshoot tooling, fixtures, and machining issues as they arise
- Maintain & repair machining fixtures
- Maintain CNC programs and set up documentation to ensure they are current
- Review and assemble tools for upcoming set ups when required
- Interact with Engineering, tooling and fixture Suppliers
- Aid Shift Supervisor in Operator training

**Qualifications:**

- 3-5 years CNC Machining experience minimum
- Machinist Certificate of Qualification Red Seal or equivalent experience preferred
- Experience with CNC Horizontal Mills a must (5 axis preferred)
- Experience with CNC Rotary Transfer Machines and/or ABB robots is considered an asset
- Previous programming experience using Gibbs would be an asset.
- Knowledge of current cutting tool technology and parameters
- Ability to read & interpret engineering drawings with an understanding of GD&T
- Ability to use a variety measuring equipment (Mics, Vernier, dial indicator, height gauge, etc.)
- A quick learner and have willingness to be trained

If you interested in this position, please send your resume to Ryan Beatty at [ryan.beatty@jebcomfg.ca](mailto:ryan.beatty@jebcomfg.ca).